1. A method of using a position-velocity table to control a dynamic system, the method comprising the steps of:

generating a position variable for the system;

determining a velocity command for the system using the position-velocity table, the determining step determining the velocity command based on the position variable;

shaping the velocity command in order to generate a shaped velocity command; and

controlling the system based on the shaped velocity command.

2. A method according to Claim 1, wherein the method controls a component of the dynamic system, the component comprising a head of a data storage device; and

wherein the controlling step controls the head to move among various tracks of a data storage medium in the data storage device.

3. A method according to Claim 2, wherein the generating step comprises comparing a preset position of the component to a measured position of the component in order to determine the position variable; and

wherein the method further comprises the step of performing inverse shaping on the measured position prior to comparing the measured position to the preset position.

4. A method according to Claim 3, wherein the shaping step and the inverse shaping step reduce unwanted vibrations resulting from movement of the component.

5. A method according to Claim 3, wherein the measured position of the component is determined after the controlling step controls the component; and

wherein the measured position of the component is fed back to the determining step following the controlling step.

6. A method of generating a trajectory for inclusion in a position-velocity table which is used to control a dynamic system, the method comprising the steps of:

generating a trajectory for the dynamic system, the trajectory defining system velocity in terms of system position and one or more additional variables;

storing the trajectory in a position-velocity table having N (N > 2) dimensions; and

controlling the dynamic system in accordance with the trajectory stored in the position-velocity table.

7. A method according to Claim 6, wherein the method controls a component of the dynamic system, the component comprising a head of a data storage device; and

wherein the controlling step controls the head to move among various tracks of a data storage medium in the data storage device.

8. A method according to Claim 7, wherein one of the variables comprises a desired movement distance of the component.

9. A method according to Claim 7, wherein the trajectory is generated in real-time based on a partial fraction expansion that defines behavior of the dynamic system.

10. A method of controlling a dynamic system in accordance with a variation in a system variable, the method comprising the steps of:

generating a plurality of trajectories defining system velocity in terms of system position, the plurality of trajectories being generated in accordance with at least one system variable;

storing the plurality of trajectories in a single position-velocity table;

detecting a value of the at least one system variable; and

controlling the dynamic system in accordance with both the detected value of the system variable and the trajectories stored in the position-velocity table.

11. A method according to Claim 10, wherein the position-velocity table comprises a series of trajectories corresponding to various component movement distances; and

wherein the controlling step comprises selecting one of the trajectories from the position-velocity table based on the detected value of the system variable and controlling a component of the dynamic system in accordance with the selected trajectory.

12. A method according to Claim 10, wherein the controlling step comprises generating a function based on the plurality of trajectories and the system variable, determining a single trajectory for the component based on the function, and controlling a component of the dynamic system based on the single trajectory.

13. A method according to Claim 10, wherein the generating step comprises the steps of:

estimating system parameters, the system parameters relating to movement of a component of the dynamic system;

determining whether the system parameters have varied from predetermined system parameters;

modifying the trajectories based on determined system parameter variations; and

5   storing the modified trajectories in the position-velocity table.

14. A method of generating a trajectory for inclusion in a position-velocity table which is used in controlling a dynamic system, the method comprising the steps of:

10   generating a trajectory for use in the dynamic system;

storing the trajectory in the position-velocity table; and

controlling the dynamic system in accordance with the trajectory stored in the position-velocity table;

wherein the generating step generates the trajectory in

15 accordance with a technique for reducing unwanted vibrations in the dynamic system.

15. A method according to Claim 14, wherein the method controls a component of the dynamic system, the component comprising a

20 head of a data storage device; and

wherein the controlling step controls the head to move among various tracks of a data storage medium in the data storage device.

16. A method according to Claim 15, wherein the technique for

25 reducing unwanted vibrations of the component comprises generating the trajectory by taking into account both a system vibration limiting constraint and a system sensitivity constraint.

17. A method according to Claim 16, wherein the system

30 vibration limiting and sensitivity constraints reduce vibration during movement

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of the component by less than 100%.

18.   A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account one or more constraints which are a function of a movement distance of the component.

19.   A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account a system vibration limiting constraint only.

20.   A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory based on an input which has been shaped in accordance with a predetermined shaping function.

21.   A method according to Claim 20, wherein the input includes both transient portions and a steady state portion; and
wherein only the transient portions of the input have been shaped in accordance with the predetermined shaping function.

22.   A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by filtering a predetermined trajectory using filters having zeros which are substantially near poles of the system.

23.   A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account at least one of constraints relating to system thermal limits, system current limits, and system duty cycle.

24. A method according to Claim 15, wherein the technique for reducing unwanted movement of the component comprises the steps of:

determining whether a trajectory excites greater than a predetermined level of vibrations in the system; and

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applying input shaping to the trajectory in a case that the trajectory excites greater than the predetermined level of vibrations.

25. A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the

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trajectory based on a Posicast input.

26. A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory based on a symmetric input.

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27. A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory based on a symmetric constraint that varies as a function of at least one of time and component position.

20

28. A method according to Claim 15, wherein the technique for reducing unwanted vibrations of the component comprises generating a trajectory in accordance with a voltage which has been controlled by controlling current.

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29. A method according to any one of Claims 14 to 28, wherein the generating step comprises:

identifying system parameters in real-time; and

modifying the trajectory in real-time in accordance with the

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system parameters identified in the identifying step.

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30. A method of controlling movement a dynamic system which can be expressed in terms of both rigid and flexible modes, the method comprising the steps of:

generating a rigid body input for the dynamic system;

5 processing the rigid body input so as to produce a processed input which compensates for vibrations in the flexible mode of the system; and

applying the processed input to control the dynamic system.

31. A method according to Claim 30, wherein the generating

10 step comprises (i) creating a model of the rigid mode of the dynamic system based on a modal analysis, and (ii) determining the rigid body input based on the modal analysis.

32. A method according to Claim 30, wherein the rigid body

15 input corresponds to a fundamental limiting parameter of the system, the fundamental limiting parameter of the system comprising a first parameter of the system to enter into saturation.

33. A method according to Claim 32, wherein the processing

20 step processes the rigid body input in accordance with a system vibration limiting constraint and a system sensitivity constraint.

34. A method according to Claim 33, wherein the system vibration limiting and sensitivity constraints reduce vibration during movement

25 of a component of the dynamic system by less than 100%.

35. A method according to Claim 30, wherein the processing step processes the rigid body input in accordance with one or more constraints that are a function of a movement distance of a component of the dynamic

30 system.

36. A method according to Claim 30, wherein the processing step processes the rigid body input in accordance with a system vibration limiting constraint only.

37. A method according to Claim 30, wherein the processing step shapes the rigid body input using a predetermined shaping function.

38. A method according to Claim 37, wherein the rigid body input includes both transient portions and a steady state portion; and

wherein only the transient portions of the rigid body input are shaped in accordance with the predetermined shaping function.

39. A method according to Claim 30, wherein the processing step processes the rigid body input by filtering the input using filters having zeros which are substantially near poles of the system.

40. A method according to Claim 30, wherein the processing step processes the rigid body input in accordance with at least one of constraints relating to system thermal limits, system current limits, and system duty cycle.

41. A method according to Claim 30, wherein the processing step processes the rigid body input by determining a movement distance of a component of the dynamic system and modifying the rigid body input based on the movement distance.

42. A method according to Claim 30, wherein the rigid body input comprises a Posicast input.

43. A method according to Claim 30, wherein the rigid body input comprises a symmetric input.

44. A method according to Claim 30, wherein the processing step processes the rigid body input in accordance with a symmetric constraint that varies as a function of at least one of time and position of a component of the dynamic system.

45. A method according to Claim 30, wherein the rigid body input comprises a voltage which has been controlled by controlling current.

46. A method according to any one of Claims 30 to 45, wherein the processing step comprises:
   identifying system parameters in real-time; and
   modifying the rigid body input in real-time in accordance with the system parameters identified in the identifying step.

47. A method according to Claim 31, wherein the determining step determines the rigid body input in accordance with an insensitivity constraint.

48. A method according to Claim 31, wherein the model of the system comprises a plurality of equations for the system; and
   wherein an insensitivity constraint for a particular system parameter is added to the system by taking a derivative of a system equation with respect to the insensitivity constraint and setting the derivative equal to zero.

49. A method according to Claim 31, wherein the model of the system comprises a plurality of equations for the system; and

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wherein an insensitivity constraint for a particular system parameter is added to the system by setting a series of constraints for different values of the system parameter so as to limit a variation in the system parameter.

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50. A method according to Claim 31, wherein the rigid body input is determined in accordance with a feedback signal; and

wherein the method further comprises adding a quasi-static correction factor to the feedback signal, the quasi-static correction factor correcting for a deflection in the component during movement.

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51. A method according to Claim 31, further comprising determining a center of mass of a component of the dynamic system;

wherein the rigid body input is determined in accordance with a feedback signal based on the center of mass of the component.

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52. A method of determining plural switch times for a voltage input to a dynamic system having plural modes, the method comprising the steps of:

generating a model of the dynamic system based on a modal analysis of each of the plural modes;

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determining a response of the dynamic system in terms of the modal analysis in the model;

determining an expression for a contribution of each of the plural modes to a final location of the system based on a corresponding response, the contribution of each mode of the system being based on switch times for the voltage input;

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estimating values relating to the plural switch times; and

calculating approximations of the values relating to the plural switch times based on the estimated values using the expression for the

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contribution of each of the plural modes and the modal analysis in the model of the dynamic system.

53. A method according to Claim 52, further comprising the step of re-calculating approximations of the values based on a previous approximation the values.

54. A method according to Claim 53, wherein the re-calculating step is repeated a plurality of times, each time using a re-calculated approximation of the values as the previous approximation of the values.

55. A method according to Claim 52, further comprising the step of generating a table comprising plural switch times;

wherein the estimating step comprises estimating the values using the table.

56. A method according to Claim 52, further comprising the step of generating at least one curve corresponding to the plural switch times;

wherein the estimating step comprises estimating the values using the at least one curve.

57. A method according to Claim 52, wherein the dynamic system comprise a data storage device; and

wherein the voltage inputs comprise voltage inputs to the data storage device.

58. A method according to Claim 52, further comprising the step of performing input shaping on the voltage input after switch times therefor have been calculated.

59. A method according to Claim 52, wherein the estimating step is performed using a parameter estimator.

60. A method of reducing unwanted vibrations in a dynamic system, the method comprising the steps of:

determining whether greater than a predetermined level of vibrations will be excited by a system input; and

modifying the input to the dynamic system in a case that greater than the predetermined level of vibrations will be excited, where the input to the dynamic system is modified so as to reduce the level of vibrations in the system to less than the predetermined level of vibrations

61. A method according to Claim 60, wherein the modifying step comprises using at least one of an input shaper, an inverse shaper, and a filter in order to modify the input to the dynamic system.

62. A data storage device which uses a position-velocity table to control movement of a component of the data storage device, the data storage device comprising:
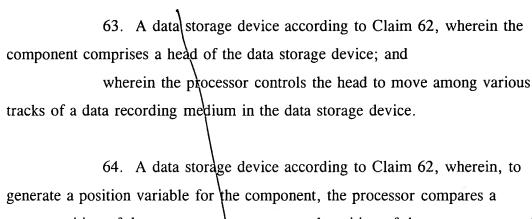
a memory which stores the position-velocity table and computer-executable process steps; and

a processor which executes the process steps stored in the memory so as (i) to generate a position variable for the component, (ii) to determine a velocity command for the component using the position-velocity table, the processor determining the velocity command based on the position variable, (iii) to shape the velocity command in order to generate a shaped velocity command, and (iv) to control the component to move based on the shaped velocity command.

63. A data storage device according to Claim 62, wherein the component comprises a head of the data storage device; and

wherein the processor controls the head to move among various tracks of a data recording medium in the data storage device.

64. A data storage device according to Claim 62, wherein, to generate a position variable for the component, the processor compares a preset position of the component to a measured position of the component; and

wherein the processor further performs inverse shaping on the measured position prior to comparing the measured position to the preset position.

65. A data storage device according to Claim 64, wherein the shaping and inverse shaping performed by the processor reduce unwanted vibrations resulting from movement of the component.

66. A data storage device according to Claim 64, wherein the processor determines the measured position of the component after controlling the component; and

wherein the processor uses a previously-measured position of the component to determine the position variable.

67. An apparatus which generates a trajectory for inclusion in a position-velocity table that is used in to control a dynamic system, the apparatus comprising:

a memory which stores computer executable process steps and a position-velocity table having N (N > 2) dimensions; and

a processor which executes the process steps stored in the memory so as (i) to generate a trajectory for the system, the trajectory defining system velocity in terms of system position and one or more

additional variables, (ii) to store the trajectory in the position-velocity table, and (iii) to control the system in accordance with the trajectory stored in the position-velocity table.

5   68. An apparatus according to Claim 67, wherein the apparatus controls a component of the dynamic system, the component comprising a head of a data storage device; and

wherein the processor controls the head to move among various tracks of a data storage medium in the data storage device.

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69. An apparatus according to Claim 68, wherein one of the variables comprises a desired movement distance of the component.

70. An apparatus according to Claim 68, wherein the processor
15   generates the trajectory in real-time based on a partial fraction expansion that defines behavior of the dynamic system.

71. An apparatus which controls a dynamic system in accordance with a variation in a system variable, the apparatus comprising:
20   a memory which stores a position-velocity table and computer-executable process steps; and

a processor which executes the process steps stored in the memory so as (i) generate a plurality of trajectories defining velocity in terms of position, the plurality of trajectories being generated in accordance with at
25   least one system variable, (ii) to store the plurality of trajectories in the position-velocity table, (iii) to detect a value of the at least one system variable, and (iv) to control the dynamic system in accordance with both the detected value of the system variable and the trajectories stored in the position-velocity table.

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72. An apparatus according to Claim 71, wherein the position-velocity table comprises a series of trajectories corresponding to various component movement distances; and

wherein the processor controls a component of the dynamic system by selecting one of the trajectories from the position-velocity table based on the detected value of the system variable and by controlling the component in accordance with the selected trajectory.

73. An apparatus according to Claim 71, wherein the processor controls a component of the dynamic system by generating a function based on the plurality of trajectories and the system variable, by determining a single trajectory for the component based on the function, and by controlling the component based on the single trajectory.

74. An apparatus according to Claim 71, wherein the processor generates the plurality of trajectories by (i) estimating system parameters, the system parameters relating to movement of a component of the dynamic system, (ii) determining whether the system parameters have varied from predetermined system parameters, (iii) modifying the trajectories based on determined system parameter variations, and (iv) storing the modified trajectories in the position-velocity table.

75. An apparatus for generating a trajectory for inclusion in a position-velocity table which is used in controlling a dynamic system, the apparatus comprising:

a memory which stores the position-velocity table and computer-executable process steps; and

a processor which executes the process steps stored in the memory so as (i) to generate a trajectory for the system, (ii) to store the trajectory in the position-velocity table, and (iii) to control the system in

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accordance with the trajectory stored in the position-velocity table;

wherein the processor generates the trajectory in accordance with a technique for reducing unwanted vibrations in the system.

76. An apparatus according to Claim 75, wherein the apparatus controls a component of the dynamic system, the component comprising a head of a data storage device; and

wherein the processor controls the head to move to among various tracks of a magnetic disk in the disk drive.

77. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account both a system vibration limiting constraint and a system sensitivity constraint.

78. An apparatus according to Claim 77, wherein the system vibration limiting and sensitivity constraints reduce vibration during movement of the component by less than 100%.

79. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account one or more constraints which are a function of a movement distance of the component.

80. An apparatus according to Claim 77, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account a system vibration limiting constraint only.

81. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the

trajectory based on an input which has been shaped in accordance with a predetermined shaping function.

82. An apparatus according to Claim 81, wherein the input includes both transient portions and a steady state portion; and

wherein only the transient portions of the input have been shaped in accordance with the predetermined shaping function.

83. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by filtering a predetermined trajectory using filters having zeros which are substantially near poles of the system.

84. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory by taking into account at least one of constraints relating to system thermal limits, system current limits, and system duty cycle.

85. An apparatus according to Claim 76, wherein the technique for reducing unwanted movement of the component comprises the steps of:

determining whether a trajectory excites greater than a predetermined level of vibrations in the system; and

applying input shaping to the trajectory only in a case that the trajectory excites greater than the predetermined level of vibrations.

86. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory based on a Posicast input.

87. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory based on a symmetric input.

5   88. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating the trajectory based on a symmetric constraint that varies as a function of at least one of time and component position.

10   89. An apparatus according to Claim 76, wherein the technique for reducing unwanted vibrations of the component comprises generating a trajectory in accordance with a voltage which has been controlled by controlling current.

15   90. An apparatus according to any one of Claims 75 to 89, wherein the processor generates the trajectory by (i) identifying system parameters in real-time, and (ii) modifying the trajectory in real-time in accordance with the system parameters identified by the processor.

20   91. An apparatus which controls a dynamic system that can be expressed in terms of both rigid and flexible modes, the apparatus comprising:

        a memory which stores computer-executable process steps; and

        a processor which executes the process steps stored in the memory so as (i) to generate a rigid body input for the dynamic system, (ii) to

25   process the rigid body input so as to produce a processed input which compensates for vibrations in the flexible mode of the system, and (iii) to apply the processed input to control the dynamic system.

        92. An apparatus according to Claim 91, wherein the processor

30   generates the rigid body input by (i) creating a model of the rigid mode of the

dynamic system based on a modal analysis of the system, and (ii) determining an input to the dynamic system based on the modal analysis,

93. An apparatus according to Claim 90, wherein the rigid body input comprises a fundamental limiting parameter of the system, the fundamental limiting parameter of the system corresponding to a first parameter in the system to enter into saturation.

94. An apparatus according to Claim 93, wherein the processor processes the rigid body input in accordance with a system vibration limiting constraint and a system sensitivity constraint.

95. An apparatus according to Claim 94, wherein the system vibration limiting and sensitivity constraints reduce vibration during movement of the component by less than 100%.

96. An apparatus according to Claim 91, wherein the processor processes the rigid body input in accordance with one or more constraints that are a function of a movement distance of a component of the dynamic system.

97. An apparatus according to Claim 91, wherein the processor processes the rigid body input in accordance with a system vibration limiting constraint only.

98. An apparatus according to Claim 91, wherein the processor shapes the rigid body input using a predetermined shaping function.

99. An apparatus according to Claim 98, wherein the rigid body input includes both transient portions and a steady state portion; and wherein the processor shapes only the transient portions of the

rigid body input in accordance with the predetermined shaping function.

100. An apparatus according to Claim 91, wherein the processor processes the rigid body input by filtering the input using filters having zeros which are substantially near poles of the system.

101. An apparatus according to Claim 91, wherein the processor processes the rigid body input in accordance with at least one of constraints relating to system thermal limits, system current limits, and system duty cycle.

102. An apparatus according to Claim 91, wherein the processor processes the rigid body input by determining a movement distance of a component of the dynamic system and modifying the input based on the movement distance.

103. An apparatus according to Claim 91, wherein the rigid body input comprises a Posicast input.

104. An apparatus according to Claim 91, wherein the rigid body input comprises a symmetric input.

105. An apparatus according to Claim 91, wherein the processor processes the rigid body input in accordance with a symmetric constraint that varies as a function of at least one of time and position of a component of the dynamic system.

106. An apparatus according to Claim 91, wherein the processor processes the rigid body input based on a voltage which has been controlled by controlling current.

107. An apparatus according to any one of Claims 91 to 106, wherein the processor processes the rigid body input by (i) identifying system parameters in real-time, and (ii) modifying the input in real-time in accordance with the system parameters identified by the processor.

5

108. An apparatus according to Claim 91, wherein the processor generates the rigid body input in accordance with an insensitivity constraint.

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109. An apparatus according to Claim 108, wherein the model of the system comprises a plurality of equations for the system; and

wherein an insensitivity constraint for a particular system parameter is added to the system by taking a derivative of a system equation with respect to the insensitivity constraint and setting the derivative equal to

15 zero.

110. An apparatus according to Claim 108, wherein the model of the system comprises a plurality of equations for the system; and

wherein an insensitivity constraint for a particular system

20 parameter is added to the system by setting a series of constraints for different values of the system parameter so as to limit a variation in the system parameter.

111. An apparatus according to Claim 90, wherein the

25 processor generates the rigid body input in accordance with a feedback signal; and

wherein the processor adds a quasi-static correction factor to the feedback signal, the quasi-static correction factor correcting for a deflection in the component during movement.

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112.   An apparatus according to Claim 90, wherein the processor determines a center of mass of a component of the dynamic system; and

wherein the processor generates the rigid body input in accordance with a feedback signal based on the center of mass of the component.

113.   An apparatus which determines plural switch times for a voltage input into a dynamic system having plural modes, the apparatus comprising:

a memory which stores computer-executable process steps; and

a processor which executes the process steps stored in the memory so as (i) to generate a model of the dynamic system in terms of a modal analysis each of the plural modes, (ii) to determine a response of the dynamic system in terms of the modal analysis in the model, (iii) to determine an expression for a contribution of each of the plural modes to a final location of the system based on a corresponding response, the contribution of each mode of the system being based on switch times for the voltage input, (iv) to estimate values corresponding to the plural switch times, and (v) to calculate approximations of the values corresponding to the plural switch times based on the estimated values using the expression for the contribution of each of the plural modes and the modal analysis in the model of the dynamic system.

114.   An apparatus according to Claim 113, wherein the processor re-calculates approximations of the values based on a previous approximation of the values.

115.   An apparatus according to Claim 114, wherein the processor re-calculates approximations of the values a plurality of times, each time using a re-calculated approximation of the values as the previous

approximation of the values.

116. An apparatus according to Claim 113, wherein the processor generates a table comprising plural switch times; and

wherein the processor estimates the values using the table.

117. An apparatus according to Claim 113, wherein the processor generates at least one curve corresponding to the plural switch times; and

wherein the processor estimates the values using the at least one curve.

118. An apparatus according to Claim 113, wherein the dynamic system comprises a data storage device; and

wherein the voltage inputs comprise voltage inputs to the data storage device.

119. An apparatus according to Claim 113, further comprising the step of performing input shaping on the voltage input after switch times therefor have been calculated.

120. An apparatus which reduces unwanted vibrations in a dynamic system, the apparatus comprising:

a memory which stores computer-executable process steps; and

a processor which executes the process steps stored in the memory so as to (i) to determine whether greater than a predetermined level of vibrations will be excited by an input to the system, and (ii) to modify the input to the dynamic system in a case that greater than the predetermined level of vibrations will be excited, where the processor modifies the input to the dynamic system so as to reduce the level of vibrations in the system to less

than the predetermined level of vibrations.

121. An apparatus according to Claim 120, wherein the processor modifies the input to the dynamic system using at least one of an input shaper, an inverse shaper, and a filter.

122. A method of controlling a dynamic system in accordance with an input that is a function of time so as to reduce unwanted vibrations in the system, the method comprising the steps of:

generating a model of the dynamic system, the model defining system position in terms of both time and a system input, and the model constraining the system in accordance with one or more constraints relating to the unwanted vibrations;

determining an input to the dynamic system which reduces the unwanted vibrations based on the model generated in the generating step; and

controlling the dynamic system in accordance with the input determined in the determining step.

123. A method according to Claim 122, wherein the model of the system comprises a partial fraction expansion of third order equations that define the system.

124. A method according to Claim 123, wherein the partial fraction expansion equations comprise:

$$Finalpos = \sum_{i=1}^{N} V_i A \, \Delta t$$

$$0 = \sum_{i=1}^{N} V_i \frac{Ab}{b-a} (e^{-a(T_{end} - T_i + \Delta t)} - e^{-a(T_{end} - T_i)})$$

$$0 = \sum_{i=1}^{N} V_i \frac{Aa}{a-b} (e^{-b(T_{end} - T_i + \Delta t)} - e^{-b(T_{end} - T_i)}) ,$$

where Finalpos is the final position of a component of the dynamic system, T_{end} corresponds to a time at which Finalpos is reached, A, a and b are based on the system parameters, V_i are voltage inputs to the system, T_i are the times at which V_i are input, and Δt is a time interval at which V_i are input.

125. A method according to Claim 122, wherein the input determined in the determining step comprises the fundamental limiting parameter of the system, the fundamental limiting parameter corresponding to a first parameter in the system to enter into saturation.

126. A method of using a current command to control a system having voltage as a physical limiting parameter, where the system includes a current controller connected to a power supply, the method comprising the steps of:

inputting a current command to the system;

shaping the current command using a unity magnitude shaper so that the current controller in the system goes into saturation; and

supplying voltage to the system from the power supply via the current controller in saturation.

127. A method of generating a position-velocity table for a dynamic system, the method comprising the steps of:

modeling the dynamic system in terms of partial fraction expansion equations;

integrating the partial fraction expansion equations forward in time so as to generate a trajectory for the dynamic system; and

storing the trajectory for the system in the position-velocity table.

128. A method according to Claim 127, wherein the partial fraction expansion equations which model the dynamic system comprise:

$$Finalpos = \sum_{i=1}^{N} V_i A \Delta t$$

$$0 = \sum_{i=1}^{N} V_i \frac{Ab}{b-a} \left(e^{-a(T_{end} - T_i + \Delta t)} - e^{-a(T_{end} - T_i)} \right)$$

$$0 = \sum_{i=1}^{N} V_i \frac{Aa}{a-b} \left(e^{-b(T_{end} - T_i + \Delta t)} - e^{-b(T_{end} - T_i)} \right) ,$$

where Finalpos is the final position of a component of the dynamic system, T_{end} corresponds to a time at which Finalpos is reached, A, a and b are based

5   on the system parameters, V_i are inputs to the system, T_i are the times at which V_i are input, and Δt is a time interval at which V_i are input.

129. An apparatus according to Claim 75, wherein the position-velocity table comprises a non-dimensional position velocity table.

10   130. A method of controlling a dynamic system having one or more feedforward inputs, where one of the feedforward inputs corresponds to a fundamental limiting parameter of the system, the method comprising the steps of:

15   altering a form of a feedforward input that corresponds to the fundamental limiting parameter of the system so as to reduce unwanted dynamics of the system.

131. A method according to Claim 130, further comprising the

20   step of determining the fundamental limiting parameter of the system by identifying a first parameter of the system to enter into saturation.

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132. A method according to Claim 130, wherein the altering step comprises shaping the feedforward input.

133. A method according to Claim 132, wherein the shaping is performed using Input Shaping™.

134. A method according to Claim 132, wherein the shaping is performed using one or more filters.

135. A method according to Claim 132, further comprising the steps of:

identifying any nonlinear elements in the system;

wherein the shaping is performed after any nonlinear elements identified in the identifying step.

136. A method according to Claim 130, wherein the altering step comprises pre-saturating the feedforward input and then shaping the feedforward input.

137. A method according to Claim 130, wherein the dynamic system comprises a data storage device system; and

wherein the fundamental limiting parameter comprises voltage.

138. A data storage device system having one or more feedforward inputs, where one of the feedforward inputs corresponds to a fundamental limiting parameter of the system, the system comprising:

a memory which stores computer-executable process steps; and

a processor which executes the process steps stored in the memory so as to alter a form of a feedforward input that corresponds to the fundamental limiting parameter of the system so as to reduce unwanted

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dynamics of the system.

139. A system according to Claim 138, wherein the processor executes process steps so as to determine the fundamental limiting parameter of the system by identifying a first parameter of the system to enter into saturation.

140. A system according to Claim 138, wherein the feedforward input is altered by shaping the feedforward input.

141. A system according to Claim 140, wherein the shaping is performed using Input Shaping™.

142. A system according to Claim 140, wherein the shaping is performed using one or more filters.

143. A system according to Claim 140, wherein the processor executes process steps so as to identify any nonlinear elements in the system;

wherein the shaping is performed after any nonlinear elements identified by the processor.

144. A system according to Claim 138, wherein the processor alters the feedforward input by pre-saturating the feedforward input and then shaping the feedforward input.

145. A method of shaping an input to a dynamic system so as to reduce unwanted dynamics in the system, the input to the dynamic system comprising digital data sampled at a predetermined frequency, the method comprising the steps of:

identifying system vibrations that occur at the Nyquist frequency for the system, the system vibrations corresponding to a sine wave having two sample points per period; and

applying a three-pulse shaper to the input, wherein first and second pulses of the three-pulse shaper are applied at the two sample points in a first period of the input, and a third pulse of the three-pulse shaper is applied at a first sample point in a second period of the input.

146. A method of generating an input to a computer-controlled dynamic system so as to suppress vibrations therein, the dynamic system having a dedicated path solely for a feedforward input from a controller to controlled hardware, the method comprising the steps of:

determining a frequency of vibrations to be suppressed;

wherein, in a case that the frequency of the vibrations to be suppressed is at or below a servo rate for the dynamic system, the method comprises the steps of:

executing servo calculations for the system;

determining a servo output based on the servo calculations; and

outputting the servo output as the input to the dynamic system; and

wherein, in a case that the frequency is above the servo rate for the dynamic system, the method comprises the steps of:

determining a trajectory value;

shaping the trajectory; and

outputting the shaped trajectory as the input to the dynamic system.

147. A method of generating an input to a computer-controlled dynamic system so as to suppress vibrations therein, the dynamic system

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having a path by which a feedforward input and other signals are output from a controller to controlled hardware, the method comprising the steps of:

executing servo calculations for the system;

determining a servo output based on the servo calculations;

storing the servo output in a memory;

determining a trajectory value for the feedforward input;

shaping the trajectory value; and

adding the servo output stored in the memory to the shaped trajectory value so as to generate the feedforward input.

148. A graphical user interface ("GUI") which provides controllers for affecting operation of a data storage device, the GUI comprising a first controller which alters at least one of a seek time of the data storage device and a noise level of the data storage device.

149. A GUI according to Claim 148, wherein the first controller causes progressive changes in the noise level and the seek time of the data storage device; and

wherein as the first controller increases the noise level of the data storage device, the first controller causes the seek time of the data storage device to decrease, and as the first controller decreases the noise level of the data storage device, the first controller causes the seek time of the data storage device to increase.

150. A GUI according to Claim 149, wherein the first controller comprises a sliding bar which moves along a continuum on which data storage device noise level and seek time vary inversely, the continuum including a first end comprising a high noise level/low seek time and a second end comprising a low noise level/high seek time.

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151. A GUI according to Claim 150, further comprising a display area which displays discrete values corresponding to the noise level and/or the seek time of the data storage device set by the first controller.

5   152. A GUI according to Claim 148, wherein the first controller causes the data storage device to reduce its power consumption.

153. A GUI according to Claim 152, wherein the first controller causes progressive changes in the power consumption and the seek
10   time of the data storage device; and

wherein as the first controller causes the data storage device to decrease power consumption, the first controller causes the seek time of the data storage device to increase, and as the first controller causes the data storage device to increase power consumption, the first controller causes the
15   seek time of the data storage device to decrease.

154. A GUI according to Claim 153, wherein the first controller comprises a sliding bar which moves along a continuum on which data storage device power consumption and seek time are inversely variable,
20   the continuum including a first end comprising a high power consumption/low seek time and a second end comprising a low power consumption/high seek time.

155. A GUI according to Claim 154, further comprising a
25   display area which displays discrete values corresponding to the seek time of the data storage device set by the first controller and an amount of power remaining in the data storage device.

156. A GUI according to Claim 148, wherein the first
30   controller comprises discrete values which are selectable to alter the noise

level and/or the seek time of the data storage device.

157. A GUI according to Claim 148, further comprising a second controller, which is separate from the first controller, the second controller causing the data storage device to enter into a power-saving mode, the power-saving mode comprising a state during which the data storage device reduces its power consumption by a predetermined amount.

158. A GUI according to Claim 157, wherein the second controller comprises a check box.

159. A GUI according to Claim 148, wherein settings in the GUI override previous settings in the data storage device.

160. A GUI according to Claim 148, further comprising a preview controller, the preview controller causing the data storage device to operate using a noise level set by the first controller.

161. A method of controlling operation of a data storage device, the method comprising the steps of:

generating a graphical user interface ("GUI"), the GUI providing a first controller for controlling at least one of a seek time of the data storage device and a noise level of the data storage device;

operating the first controller so as to alter settings in the GUI for at least one of the seek time and the noise level of the data storage device; and

outputting commands to the data storage device causing the data storage device to alter its operation in accordance with altered settings in the GUI.

162. A method according to Claim 161, wherein the first controller additionally controls power consumption by the data storage device; and

wherein the operating step comprises operating the first

5   controller so as to alter settings in the GUI relating to data storage device power consumption.

163. A method according to Claim 161, wherein the GUI further comprises a second controller for controlling power consumption by

10   the data storage device; and

wherein the method further comprises, before the outputting step, the step of using the second controller to alter settings in the GUI relating to data storage device power consumption.

15   164. Computer-executable process steps stored on a computer-readable medium, the computer-executable process steps to control operation of a data storage device, the computer-executable process steps comprising:

code to generate a graphical user interface ("GUI"), the GUI providing a first controller for controlling at least one of a seek time of the

20   data storage device and a noise level of the data storage device;

code to operate the first controller so as to alter settings in the GUI for at least one of the seek time and the noise level of the data storage device; and

code to output commands to the data storage device causing the

25   data storage device to alter its operation in accordance with altered settings in the GUI.

165. Computer-executable process steps according to Claim 164, wherein the first controller additionally controls power consumption by

30   the data storage device; and

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wherein the operating code operates the first controller so as to alter settings in the GUI relating to data storage device power consumption.

166. Computer-executable process steps according to Claim 165, wherein the GUI further comprises a second controller for controlling power consumption by the data storage device; and

wherein the computer-executable process steps further comprise code to operate the second controller to alter settings in the GUI relating to data storage device power consumption.

167. An apparatus for controlling operation of a data storage device, the apparats comprising:

a memory which stores computer-executable process steps; and

a processor which executes the process steps so as (i) to generate a graphical user interface ("GUI"), the GUI providing a first controller for controlling at least one of a seek time of the data storage device and a noise level of the data storage device, (ii) to operate the first controller so as to alter settings in the GUI for at least one of the seek time and the noise level of the data storage device, and (iii) to output commands to the data storage device causing the data storage device to alter its operation in accordance with altered settings in the GUI.

168. An apparatus according to Claim 167, wherein the first controller additionally controls power consumption by the data storage device; and

wherein the operating step comprises operating the first controller so as to alter settings in the GUI relating to data storage device power consumption.

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169.   An apparatus according to Claim 168, wherein the GUI further comprises a second controller for controlling power consumption by the data storage device; and

wherein the processor executes process steps, before executing the outputting step, to use the second controller to alter settings in the GUI relating to data storage device power consumption.

170.   A method of controlling a dynamic system using an input command, comprising the steps of:

shaping the input command to saturation;

inputting the saturated command until a first predetermined condition is detected;

shaping a transition of the input command during deceleration from saturation until a second predetermined condition occurs; and

following a preset trajectory until the dynamic system comes to within a predetermined proximity of its final state.

171.   A method according to Claim 170 wherein the preset trajectory comprises a curve in a PV table.

172.   A data storage device comprising:

a memory which stores computer-executable process steps, the process steps corresponding to a plurality of methods for controlling the data storage device with reduced vibrations;

a manual switch for selecting process steps from the memory that correspond to one of the methods; and

a processor the for executing the selected process steps so as to control the data storage device.

173. A method of generating commands for a dynamic system in a first parameter which maintain a limit in a second parameter, where the second parameter comprises a fundamental limiting parameter of the dynamic system, the method comprising the steps of:

determining a response of the second parameter in the dynamic system to a unit command in the first parameter; and

generating the command in the second parameter based on the response determined in the determining step.

174. A method according to Claim 173, wherein the first parameter is current and the second parameter is voltage; and

wherein the dynamic system comprises a disk drive.

175. A method according to Claim 173, wherein the response is determined by iteratively solving a set of equations for the first parameter knowing at least the second parameter.

176. A method according to Claim 175, wherein the set of equations comprises:

$$\sum_{i=1}^{N} A_i = 0 \ ,$$

where A comprises amplitudes of the command in the first parameter at each time interval i, and N comprises a last time interval;

$$v_i = C_{vscale} \sum_{j=1}^{i-1} A_i \ ,$$

where v comprises a system velocity and C_{vscale} is a constant;

$$P_{final} = \sum_{j=1}^{N} v_i \ ,$$

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P_{final} comprises a final state of the system; and

$$-V_{lim} < \sum_{i=1}^{J} A_{j-i+1} R_i < V_{lim} \, , \quad j=1 \rightarrow N \, ,$$

where R comprises a pulse response of the system to the second parameter and
V_{lim} comprises a limit in the second parameter.

177. A method according to Claim 176, wherein A comprises current, V comprises voltage, and R comprises a voltage response of the system.

178. A method according to Claim 176, wherein the values of R(i) are determined by taking a peak value of the system response and sampling values of the system response at subsequent time increments.

179. A method generating commands for a dynamic system in a first parameter (A) which maintain a limit in a second parameter (V), where the second parameter (V) comprises a fundamental limiting parameter of the dynamic system, the method comprising the steps of:

determining a values for a command in the first parameter (A) at time intervals (i) based on the following relationship:

$$A(i) = \frac{V_{max} - \sum_{j=2}^{i} A(i + 1 - j) R(j)}{R(1)} \, , \tag{5}$$

where R comprises a pulse response of the system in the second parameter;
and

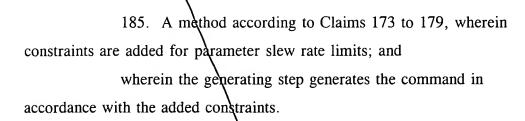formulating a command over time in the first parameter (A)

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based on the A(i) values determined in the determining step.

180. A method according to Claim 179, wherein A comprises current and V comprises voltage.

181. A method of controlling a dynamic system having vibrations resulting from movement, the method comprising the steps of:

identifying transitions of an input command to the dynamic system; and

shaping transitions of the input command so as to result in a system response to the input command with reduced vibrations.

182. A method of controlling a system to reduce unwanted dynamics using commands in both first and second parameters, where the second parameter comprises a fundamental limiting parameter of the system, the method comprising:

commanding the system in the first parameter during a first mode of system operation; and

commanding the system in the second parameter during a second mode of system operation.

183. A method according to Claim 182, wherein the system comprises a disk drive;

wherein the first mode of operation comprises tracking performed by the disk drive; and

wherein the second mode of operation comprises seeking performed by the disk drive.

184. A method according to Claim 176, 178 and 179, wherein V_{lim} is varied in accordance with i.

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185. A method according to Claims 173 to 179, wherein constraints are added for parameter slew rate limits; and

wherein the generating step generates the command in accordance with the added constraints.

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186. A method of rescaling a vibration-limiting input to a dynamic system, the method comprising the step of:

linearly scaling amplitudes of the vibration-limiting input to produce a scaled vibration-limiting input.

add a(